

Date: Thursday, 06/11/2008 2:20:53 PM
 User: Linda Lacelle

Process Sheet

SPLIT

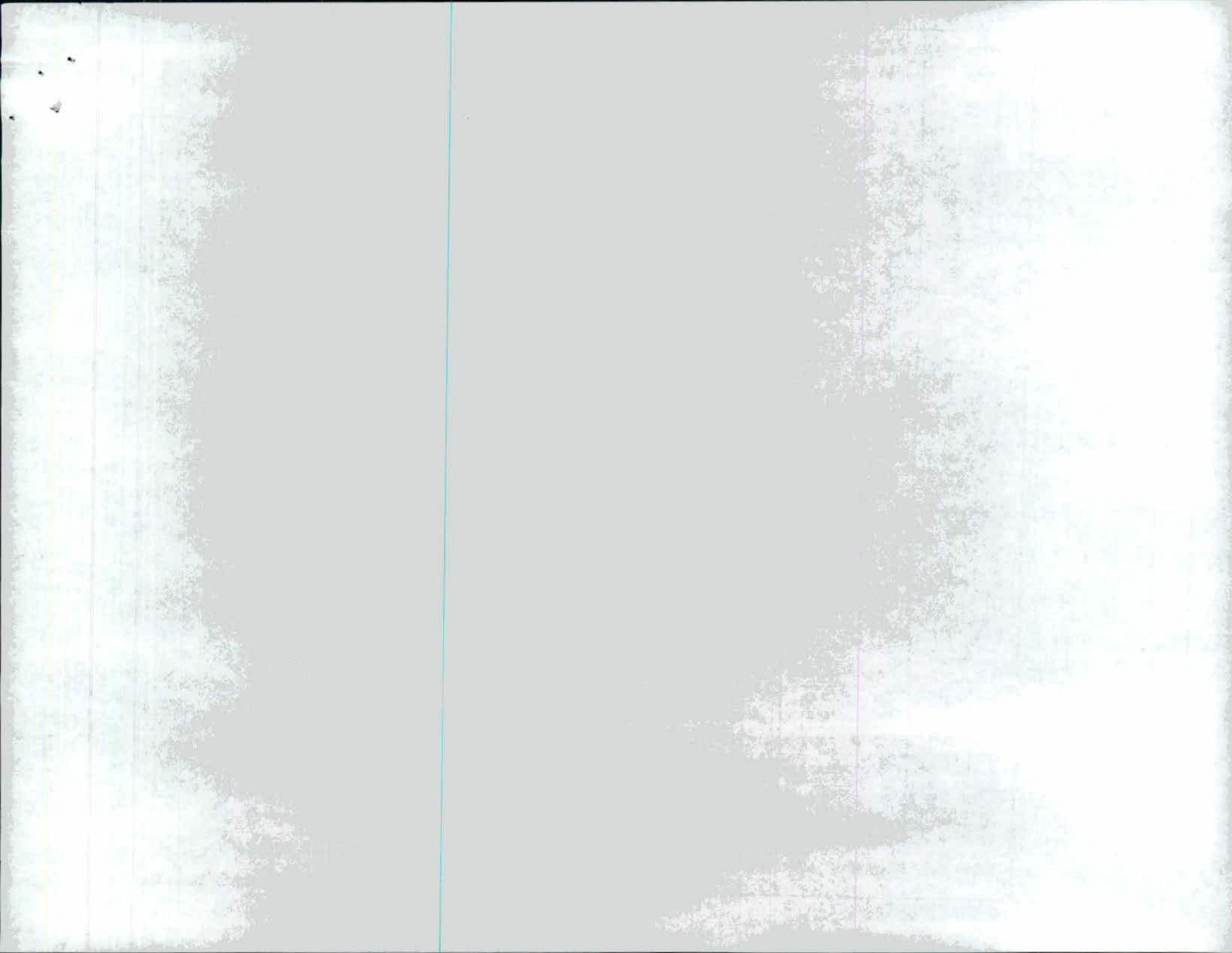
Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SIGN ASSEMBLY	
Job Number	: 43242 -		Part Number	: D31183	
Estimate Number	: 10087		Drawing Number	: D3118 REV C	
P.O. Number	:		Project Number	: N/A	
This Issue	: 06/11/2008	S.O. No. :	Drawing Revision	: C	
Prsht Rev.	: NC		Material	:	
First Issue	: / /	Type : PURCHASED PARTS	Due Date	: 13/11/2008	Qty: <u>12</u> Um: Each
Previous Run	: 42509				2
Written By	:				
Checked & Approved By	:				
Comment	: Est. A: 02.05.15 New Issue NG				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 Comment: PURCHASING Issue P/O: <u>7527</u> <i>C8081110</i> <u>12</u> Seal as per dwg D3118 Possible Supplier: Self powered lighting inc. Replaces: BHT P/N 212-072-637-107 Material release note required Sign should be self luminous to min. brightness of 160 microlamberts
2.0	212072637107	Sign Assembly
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Sign Assembly
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached <i>P8/1/31 (2)</i>
4.0	QC6	DIMENSIONAL CHECK
		 Comment: DIMENSIONAL CHECK Check dims to dwg and certification attached <i>S09/01/05 (X2)</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST 666</u> <i>AS 09/01/05 (X2)</i>



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Drawing Name: SIGN ASSEMBLY

Job Number: 43242

Part Number: D31183

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



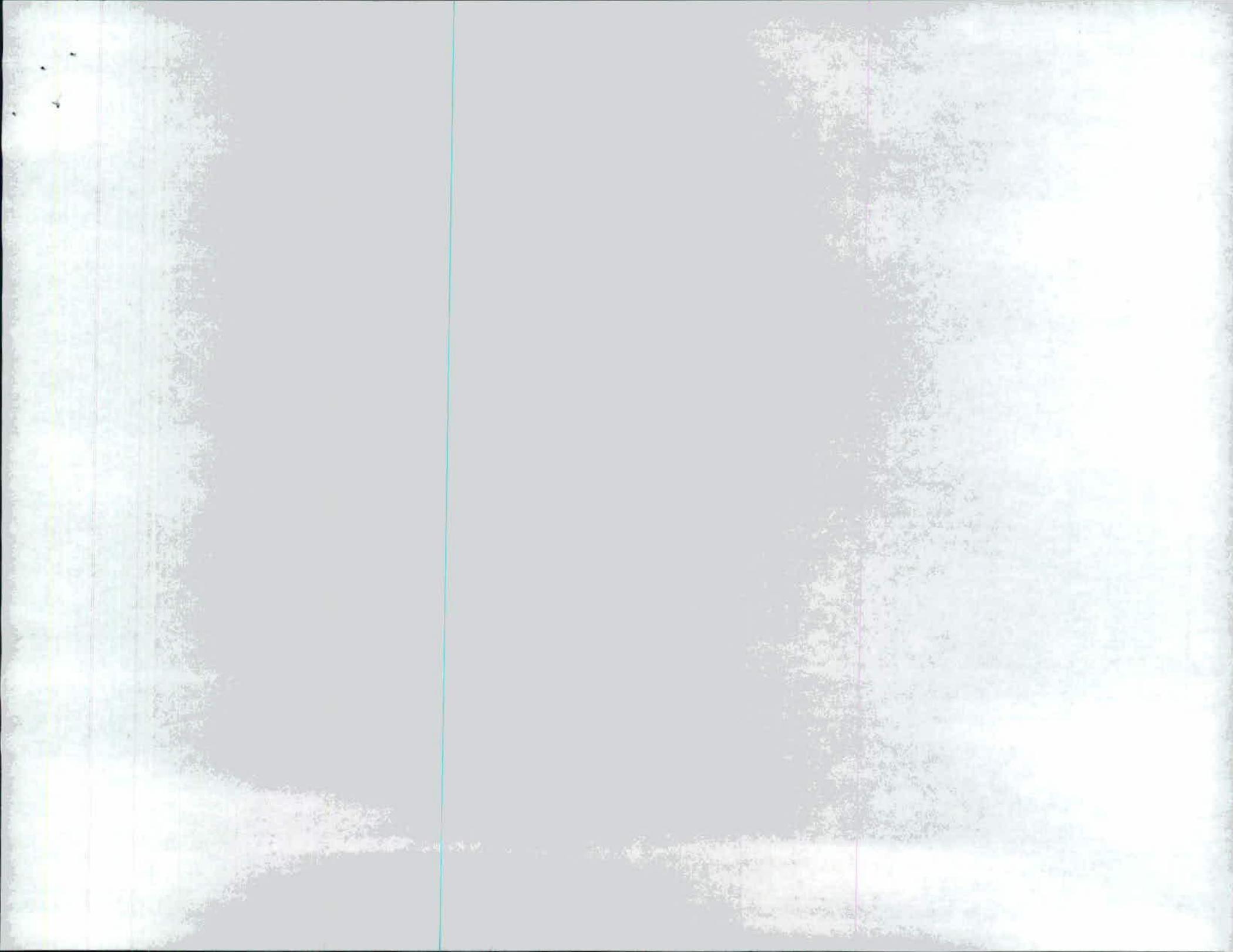
(2)

Comment: FINAL INSPECTION/W/O RELEASE

09/01/06
MF 09-01-05

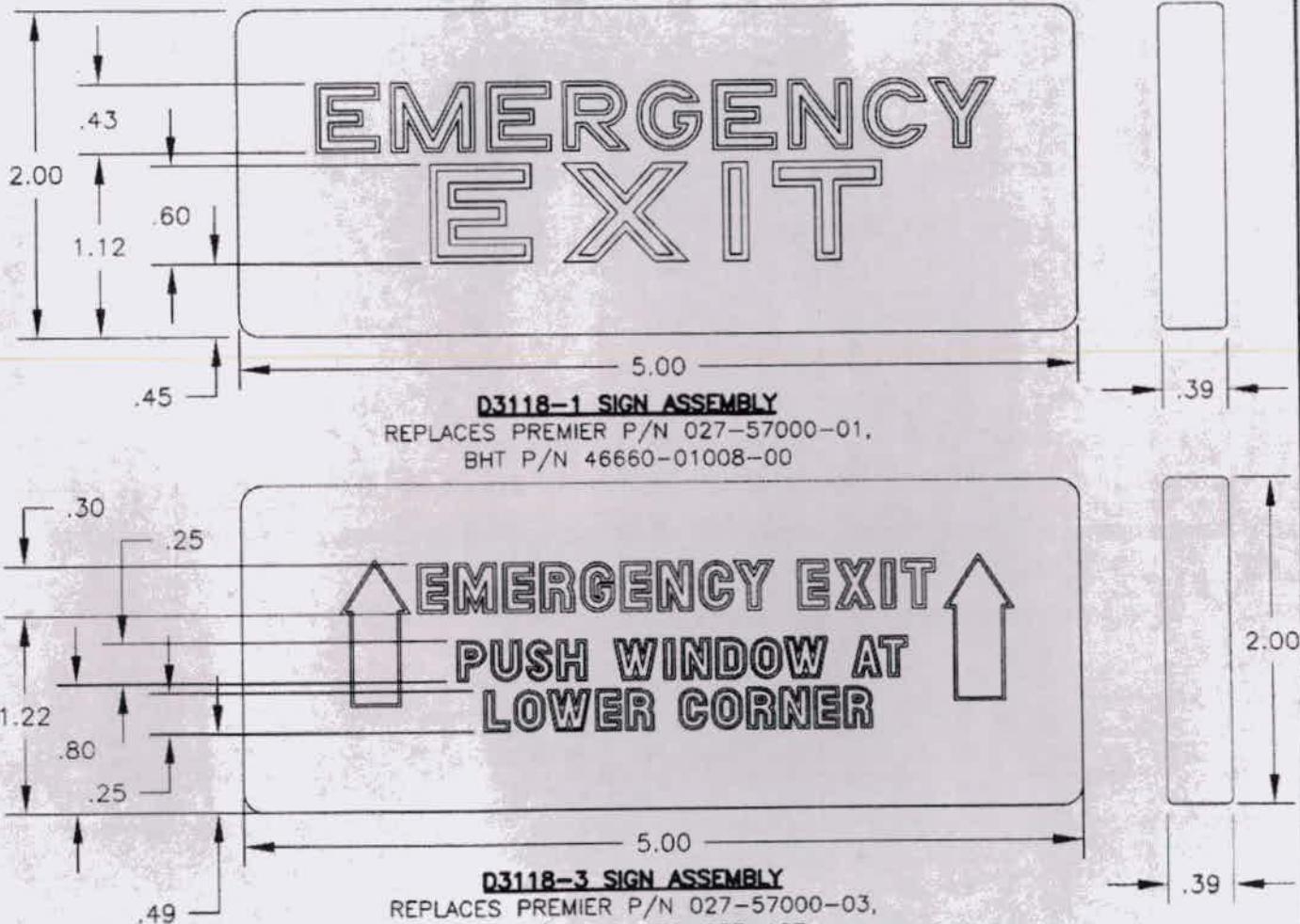
Job Completion





DART

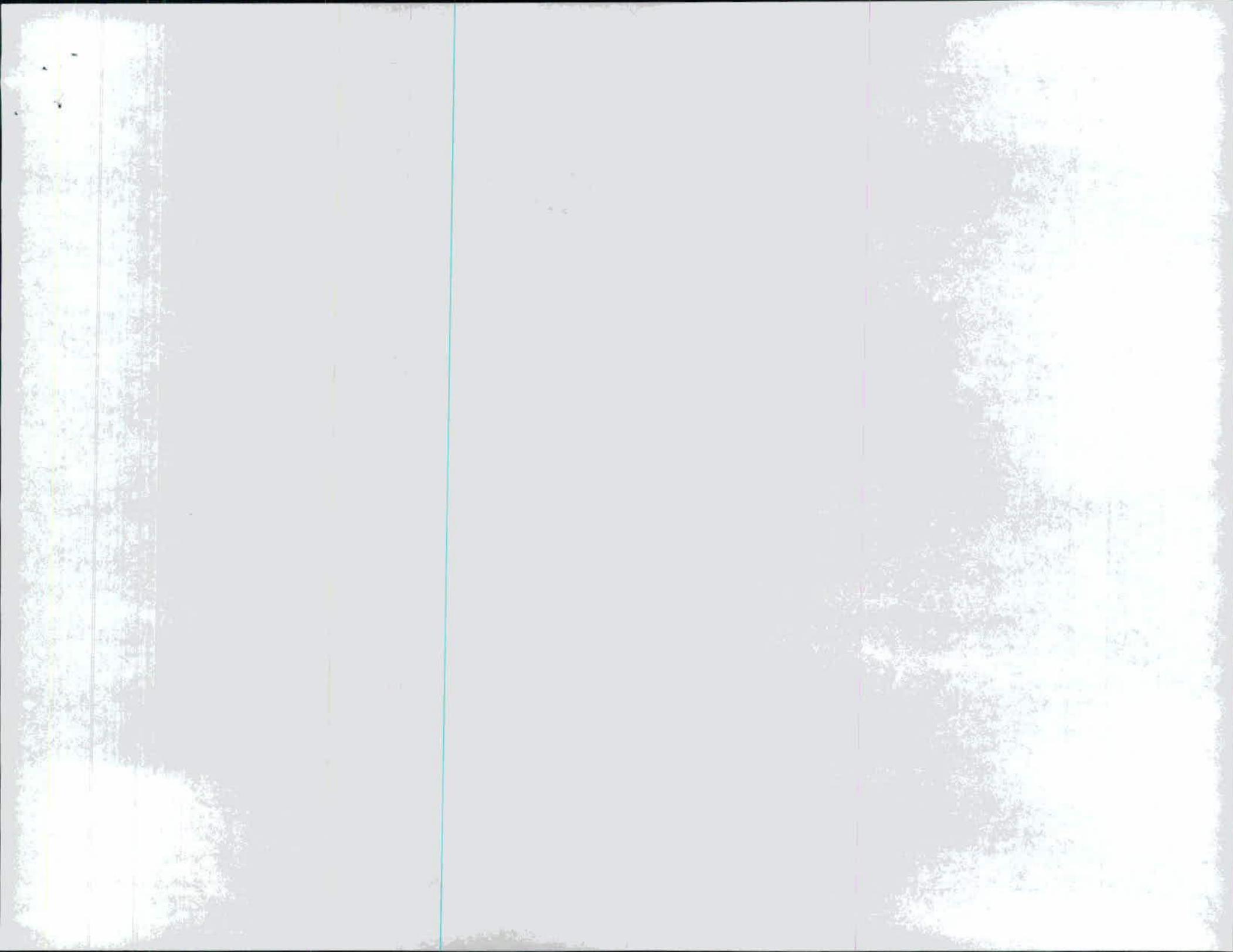
DESIGN <i>PT</i>	DRAWN BY <i>PT</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PT</i>	APPROVED <i>PT</i>	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

RELEASED
5-23-05**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

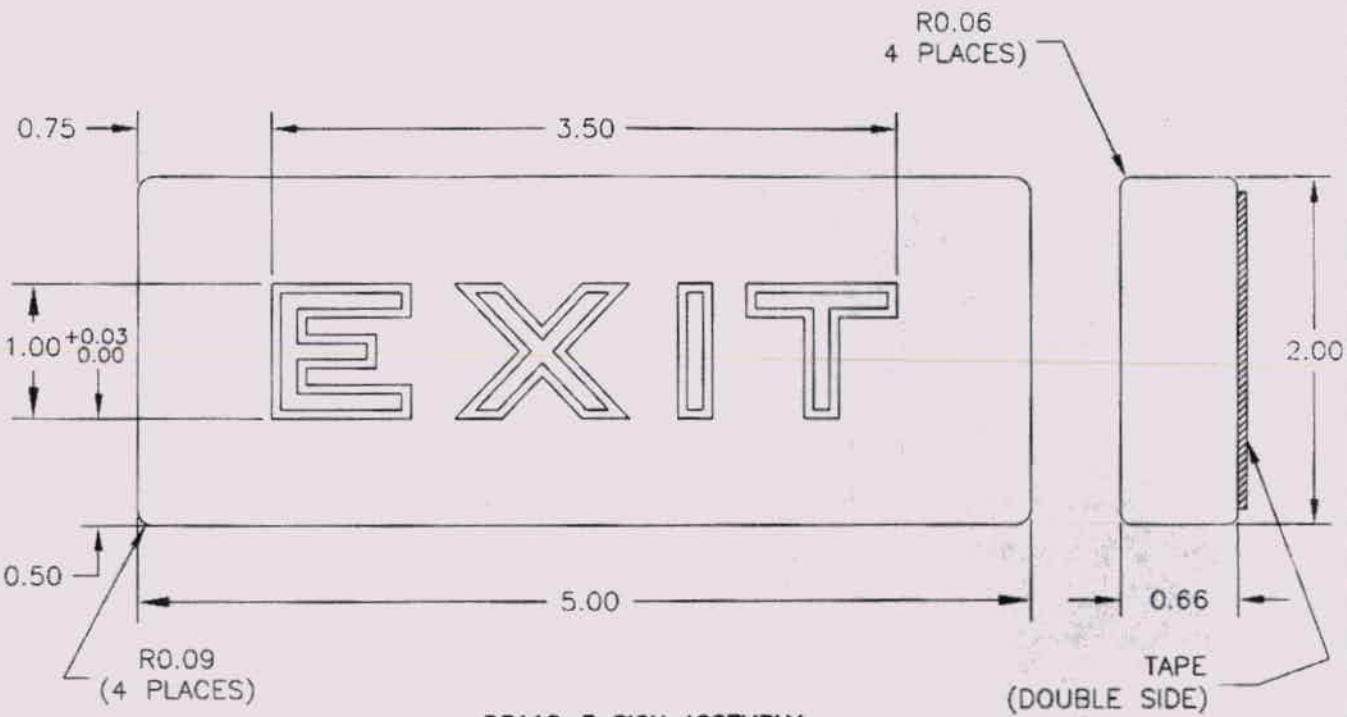
*WJG 4/3/05***Copyright © 2002 by DART AEROSPACE LTD**

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DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE NTS

**D3118-5 SIGN ASSEMBLY****NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A
SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES





Self-Powered Lighting

31 WALTERLOO AVE., PO BOX 657
BERWY, PA 19312

CERTIFICATE OF CONFORMANCE

Customer : DART AEROSPACE LTD	MFG : SHIELD SOURCE INC.
PO # : PO 00007527	SPL Order # : 56183-11433
PNR : AC/4-ZZ	S/N : A08-4532-A08-4533
Customer PNR:	Qty. Shipped: 2

S 09/01/05

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a)(1)(iv), turn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

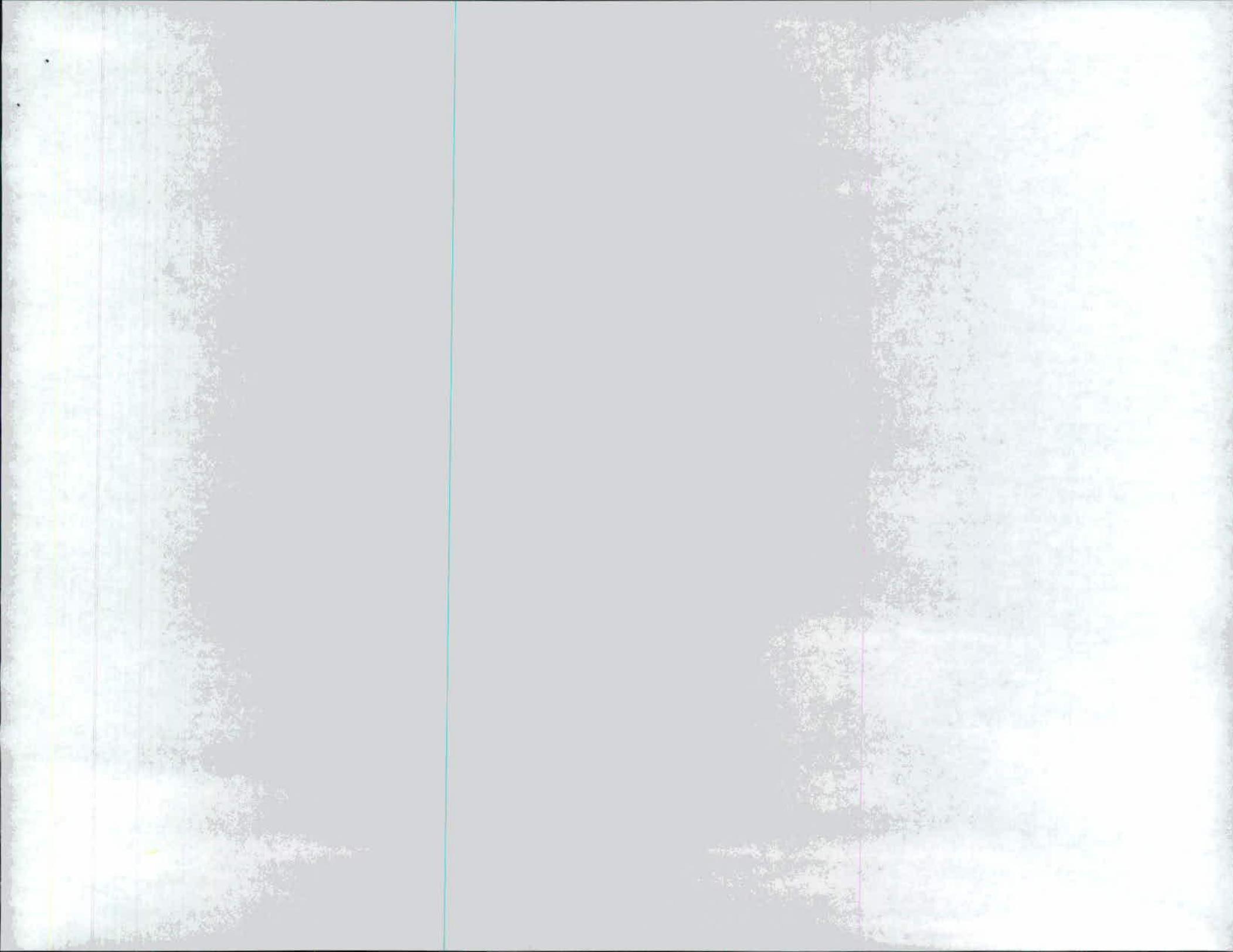
- In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.
- In addition, the above referenced Part Number conforms to the Drawing.
- In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By: Alana Gillis
Q.C. Personnel



(Seal)

Date: Dec. 31, 2008





Self-Powered Lighting

Self-Powered Lighting, Inc.
31 Waterloo Avenue
P.O. Box 657
Berwyn, PA 19312

T: (484) 595-9130 F: (484) 595-9135

Page Number:

1

Primary P.O.: PO00007527

SSI ID #: 0007097

Order Date: 11/10/2008

Ship Date: 12/4/2008

PACK SLIP

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKWSBURY, ON K6A 1K7

Confirm To:

Reference	Ship VIA	F. B.	Terms		
56183-11433	FED EX EXPRESS	PIANT	Net 30 Days		
ITEM NO.	DESCRIPTION	TBq	ORDERED	SHIPPED	BACK ORD
AC/4-ZZ	AC/4-ZZ EM EXIT PSH WINDOW @ LWR CORNER 3.7ci BHT212-072-637-107 A08-4532 A. SERIAL NUMBERS A08-4522-A08-4533	0.137	2.00	2	0

Check box if serial number(s) are the same, else fill in range Beg # _____ End # _____

SHIP 12/4 OR B4

SHIP CUST FED EX PI ACCT NUMBER 1517-932-0

S
09/01/05

SHIELD SOURCE INCORPORATED

This package conforms to the conditions and
limitations specified in 49 CFR 173.424 for radioactive
material, excepted package - Instruments or Articles, UN 3911.

TOTAL BOXES: 1 TOTAL WEIGHT: 2 lbs
END USER INFO:
DART AEROSPACE LTD, MAINTENANCE
1270 ABERDEEN STREET HAWKWSBURY, ON K6A 1K7 CANADA

